

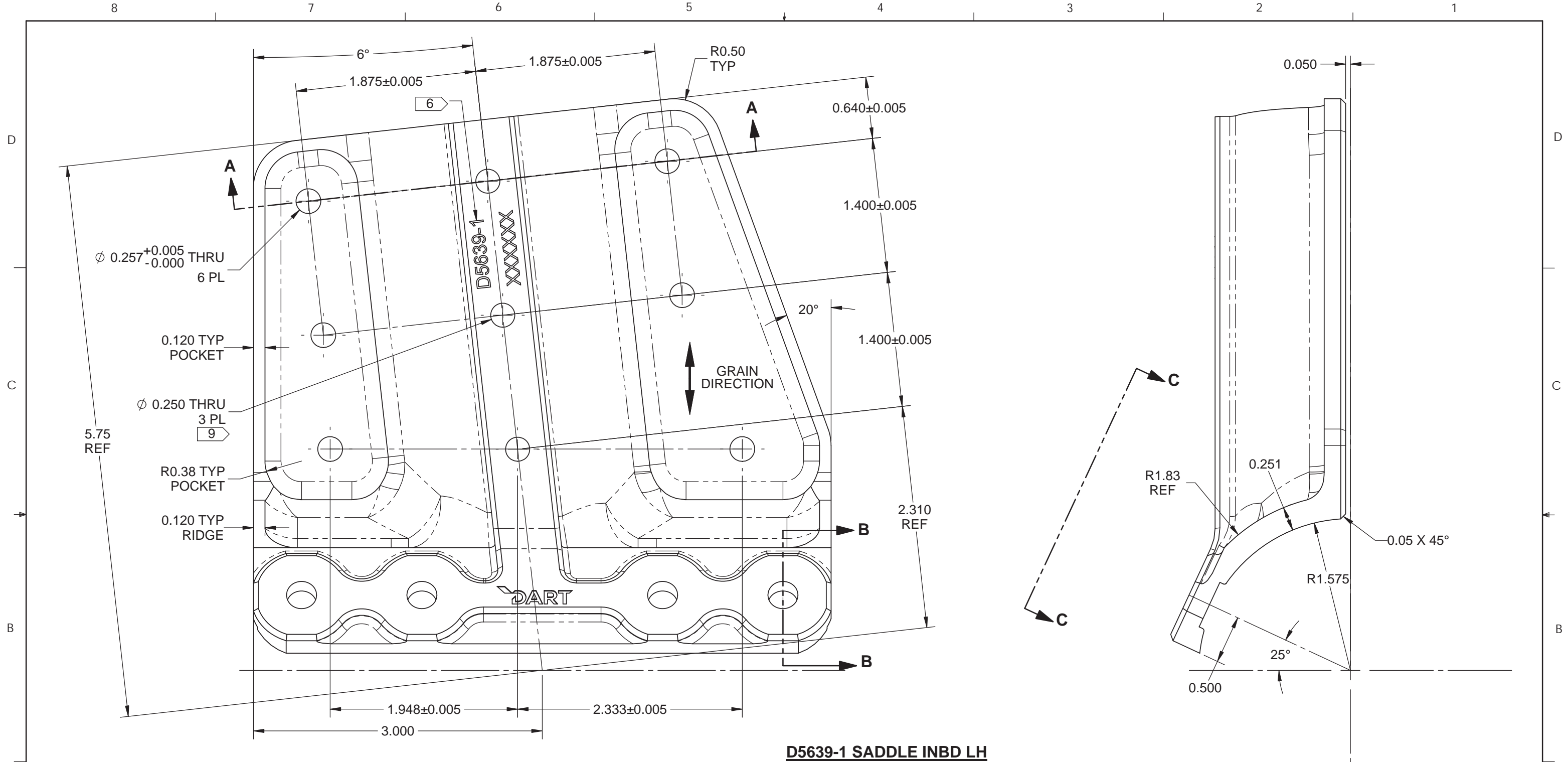
D5639-1 SADDLE INBD LH

D5639-2 SADDLE INBD RH

PRELIMINARY ISSUE

UNAPPROVED

| | | | | |
|------------|-------------|--|----|----------|
| A | NEW ISSUE | | ZF | 18.04.23 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN | ZF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | ZF | | | |
| CHECKED | MW | DRAWING NO. REV. A8 D5639 SHEET 1 OF 5 | | |
| MFG. APPR. | JFS | | | |
| APPROVED | | TITLE SCALE SADDLE INBD NTS | | |
| DE APPR. | | | | |
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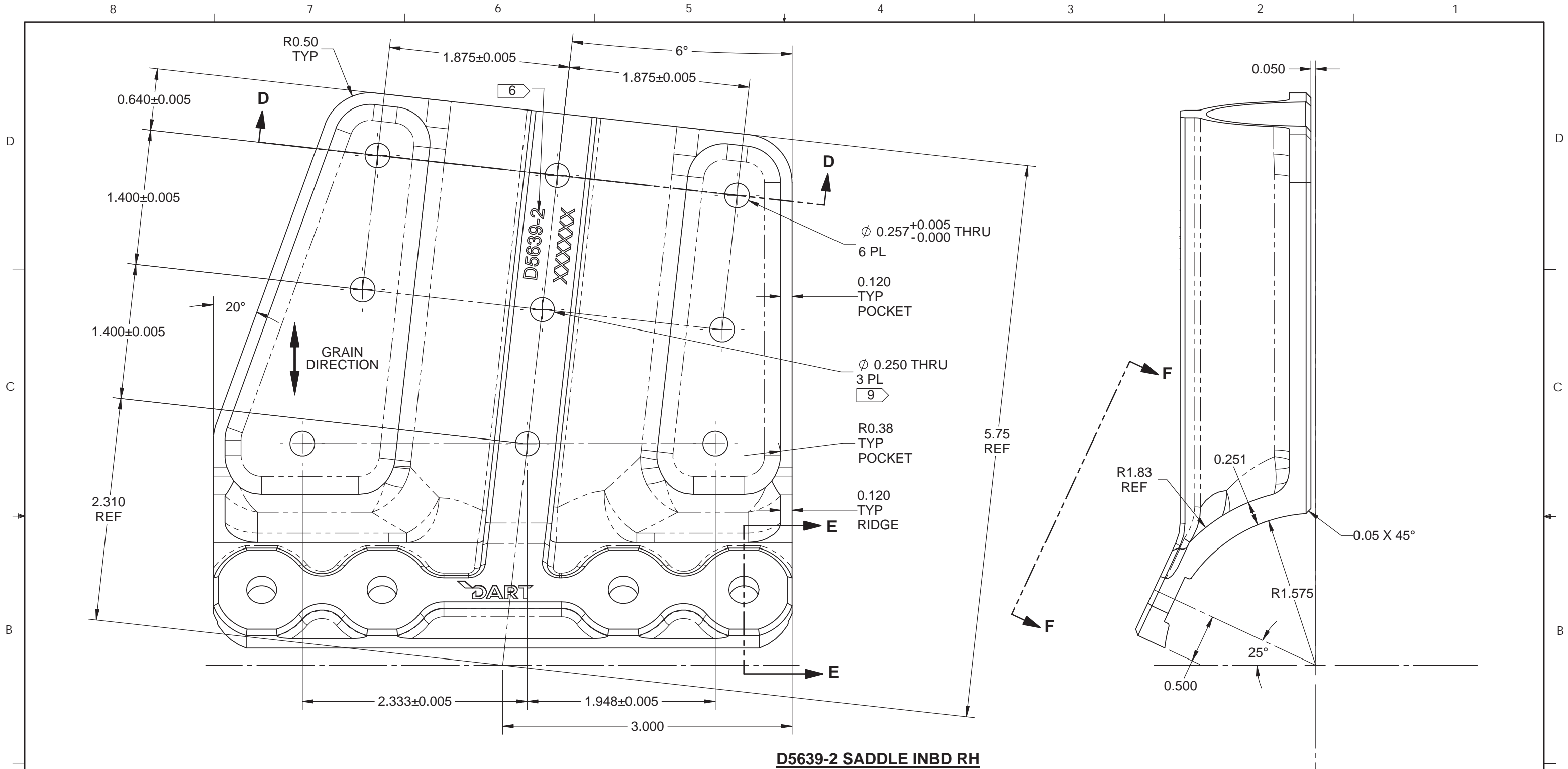


- NOTES:
- 1) MATERIAL: 7075-T7351 PER QQ-A-250/12, REF DART SPEC D6101-001
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5639-1" & BATCH NUMBER PER DART QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD 0.010
 - 7) WEIGHT: 0.66 lb
 - 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN TOOL RAD 0.010
 - 9) MASK THESE HOLES PRIOR TO PAINT
 - 10) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5639-1-REVA.STP"

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| DRAWN | ZF | | |
| CHECKED | MW | DRAWING NO. | REV. A8 |
| MFG. APPR. | JFS | D5639 | SHEET 2 OF 5 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | SADDLE INBD | NTS |
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- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5639-2" & BATCH NUMBER PER DART QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD 0.010
- 7) WEIGHT: 0.66 lb
- 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN TOOL RAD 0.010
- 9) MASK THESE HOLES PRIOR TO PAINT
- 10) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5639-2-REVA.STP"

PRELIMINARY ISSUE

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| DESIGN | ZF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | ZF | | |
| CHECKED | MW | DRAWING NO. D5639 | REV. A8 SHEET 4 OF 5 |
| MFG. APPR. | JFS | TITLE SADDLE INBD SCALE NTS | |
| APPROVED | | | |
| DE APPR. | | DATE 18.04.23 | |
| DATE | | | |

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